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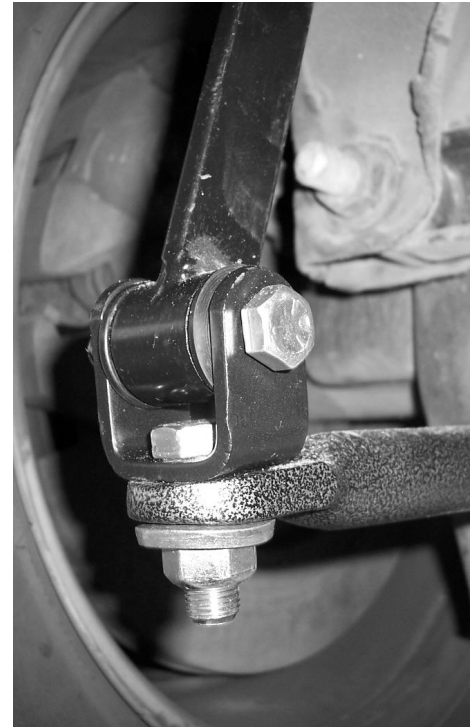
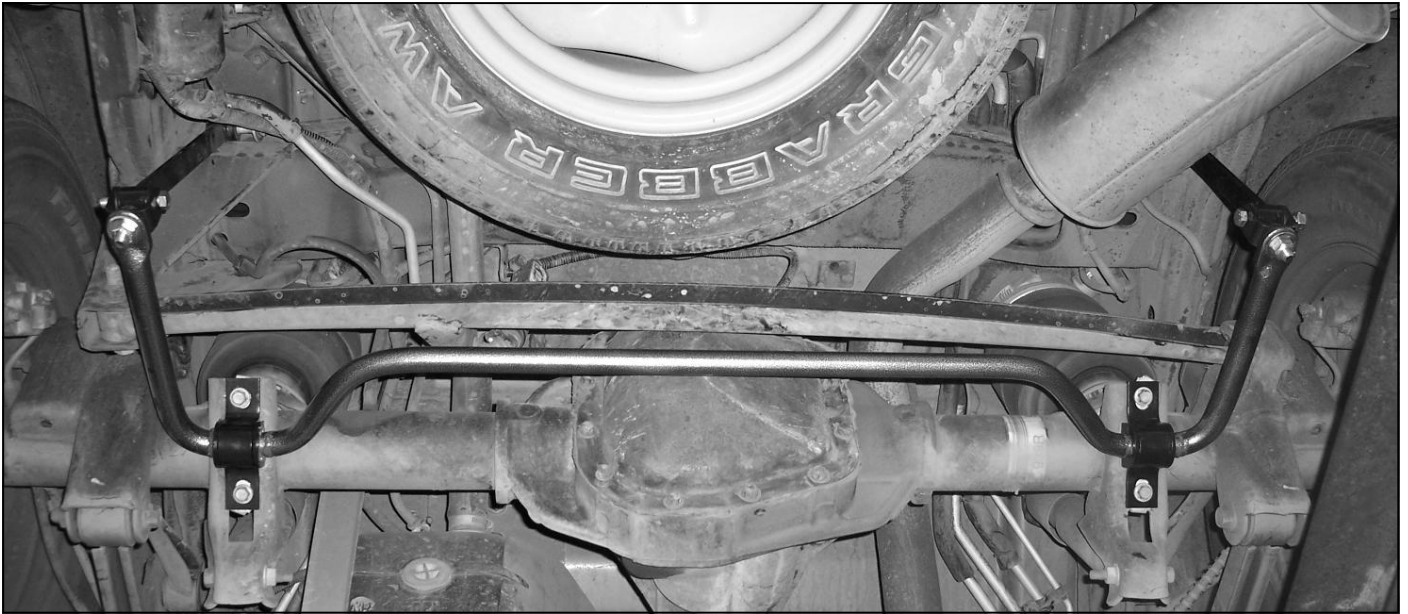
INSTALLATION INSTRUCTIONS

7624

1997-2002 Ford Expedition

Thank you for purchasing a quality Hellwig Product.

PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION



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TORQUE TABLE

BOLT SIZE: 3/8" = 20-30 ft. lbs. - 7/16" = 35-45 ft. lbs. - 1/2" = 50-70 ft. lbs. - 9/16" = 70-90 ft. lbs.

SAFETY: BEFORE STARTING YOUR INSTALLATION, BE SURE TO SET PARKING BRAKE AND CHOCK TIRES.

NOTE: TO EASE INSTALLATION AND TO PROPERLY ADJUST BAR, THE WEIGHT OF THE VEHICLE MUST BE ON THE SUSPENSION, AS IF DRIVING DOWN THE ROAD. DO NOT RAISE VEHICLE BY FRAME.

NOTE: THIS UNIT IS DESIGNED TO REPLACE THE FACTORY INSTALLED REAR ANTI-SWAY BAR. THE HARDWARE CONNECTING THE BAR TO THE AXLE WILL HAVE TO BE REUSED.

NOTE: THIS KIT INCLUDES LOCK NUTS WHICH REQUIRE TIGHTENING WITH A WRENCH AFTER BEING STARTED BY HAND.

1. Remove the factory installed rear anti-sway bar and all the mounting hardware. Keep the hardware connecting the sway bar to the axle . **IT WILL BE REUSED.**
2. As per the photos, lubricate and install the D-shaped poly bushings onto the bar in the same location as the factory installed bushings on the sway bar. Place the U-plates over the D-bushings and attach the bar to the axle using the mounting hardware removed in step number one (1), **Leave loose at this time to allow for adjustment later.** Use supplied grease to lubricate D-bushings.
3. Attach clevis to sway bar end using 1/2" X 1-1/2" bolt, washer and locknut as shown in photos. Torque to 50 ft-lb.
4. Insert the bushings and then the sleeves into the loops of the end links . **Use supplied grease to lubricate the bushings and sleeves before assembly.**
5. Attach end links to frame and clevis as shown in photos. Attach end links with 7/16" X 2-1/4" bolts and locknuts.
6. Center the sway bar under the vehicle by moving the bar side to side.
7. Torque end link fasteners to 30-35 ft-lb. Torque U-plate fasteners on axle to 20-25 ft-lb.
8. Bounce the vehicle checking for clearance on all undercarriage components. Readjust the bar as needed and check on periodically on a regular basis thereafter.

ATTENTION INSTALLER: BE SURE THAT THE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMPORTANT NOTE CARDS AND THE WARRANTY FORM